

Tour 1: Industrial Automation & IT					Tour 3: Predictive Maintenance 4.0			Tour 4: Prozessautomation		
10.00	14.00	Start IC	Stand	F	Start IC	Stand	B	Start IC	Stand	B
10.10-10.20	14.10-14.20	Universal Robots	17/ C26	B	Young Tech Enterprises	3/ A01	B	US Industry Pavillons	7/ E12	B
10.30-10.40	14:30-14:40	Baumüller	14/ K17	F	Sonderschau PM	17/ ?	F	Badger-Meter	11/ A60	F
10.50-11.00	14:50-15:00	ODVA	11/ E47	F	Schaeffler	17/ A38	F	Labom	11/ E58	F
11.10-11.20	15:10-15:20	Phoenix Contact	9/ F40	F	Symmedia	16/ A10	B	Kobold Messring	11/ C20	F
11.30-11.40	15:30-15:40	Pilz	9/ D17	F	eurodata AG	7/ D28	F	Endress + Hauser	11/ C39	F
11.50-12.00	15:50-16:00	eCl@ss	8/ C12	F	US Industry Pavillons	7/ E12	B	Jumo	11/ C47/C28	F
12.10-12.20	16:10-16:20	US Industry Pavillons	7/ E12	B	Weidmüller	11/ B60	B	DdV Media	15/ G41	B
12.30	16:30	Ende			Ende			Ende		

Tour 6: Innovations for the Mechanical and Plant Engineering Industry					Tour 5: Integrated Energy – Discover Solutions		
10.00	14.00	Start IC	Stand	B	Start IC	Stand	B
10.10-10.20	14.10-14.20	Phoenix Contact	9/ F40	F	Viessmann Werke	27/ H41	F
10.30-10.40	14:30-14:40	Pilz	9/ D17	F	Integrated Energy Plaza	27/ ?	B
10.50-11.00	14:50-15:00	Badger-Meter	11/ A60	B	Omicron Electronics	12/ B57	F
11.10-11.20	15:10-15:20	Verband Keramische Industrie	6/ B17	F	ABB	11/ A35	B
11.30-11.40	15:30-15:40	Göller Verlag	6/ B16	B	US Industry Pavillons	7/ E12	F
11.50-12.00	15:50-16:00	Conti Tec	15/ G41	B	Siemens	9/ D35	F
12.10-12.20	16:10-16:20	IGUS	17/ H04	B	Phoenix Contact	9/ F40	B
12.30	16:30	US Industry Pavillons	7/ E12	B	Ende		

Tour 2A: Industrie 4.0					Tour 2B: Industrie 4.0			Tour 2C: Industrie 4.0		
10.00	14.00	Start IC	Stand	F	Start IC	Stand	F	Start IC	Stand	B
10.10-10.20	14.10-14.20	Bosch Rexroth	17/ B38	F	KHS Salzgitter	6/ F02	F	ABB	11/ A35	F
10.30-10.40	14.30-14.40	OWL	16/ A04	B	Microsoft	7/ C48	F	Wago	11/ C64	F
10.50-11.00	14.50-15.00	PSI Automotive &Industry	7/ A26	F	SAP Deutschland	7/ C04	B	Endress + Hauser	11/ C39	B
11.10-11.20	15.10-15.20	Microsoft	7/ C48	F	OMRON electronic	9/ F26/27	F	Beckhoff Automation	9/ F06	F
11.30-11.40	15.30-15.40	Sick	8/ D36	F	Pilz	9/ D17	F	Pepperl + Fuchs	9/ D76	B
11.50-12.00	15.50-16.00	PHOENIX Contact	9/ F40	B	ifm electronic	9/ D36	B	Dassault Systeme	6 /D28/K30	F
12.10-12.20	16.10-16.20	Ende			Weidmüller	11/ B60	B	USA Industry Pavilions		
12.30	16.30				Ende			Ende		

Tour 2D: Industrie 4.0					Tour 2E Industrie 4.0		
10.00	14.00	Start IC	Stand	B	Start IC	Stand	B
10.10-10.20	14.10-14.20	Smart Factory-KL	8/ D20	F	Young Tech Enterprise	3/ ?	B
10.30-10.40	14.30-14.40	PHOENIX CONTACT Gemein. stand	8/ D28	F	KSB	14/15/ D31	F
10.50-11.00	14.50-15.00	Siemens	9/ D35	B	Lenze Se	14 / H20	F
11.10-11.20	15.10-15.20	Wago	11/ C64	F	Robert Bosch	7/ C18	F
11.30-11.40	15.30-15.40	Schneider Electronic	11/ C50	B	SFE Smart Electronic (Itec)	7/ B18	F
11.50-12.00	15.50-16.00	SEW Euro Drive	15/ F10	B	B&R Industry Elektronik	9/ D28	B
12.10-12.20	16.10-16.20	Ende			Rittal	11/ E06	B
12.30	16.30				Ende		